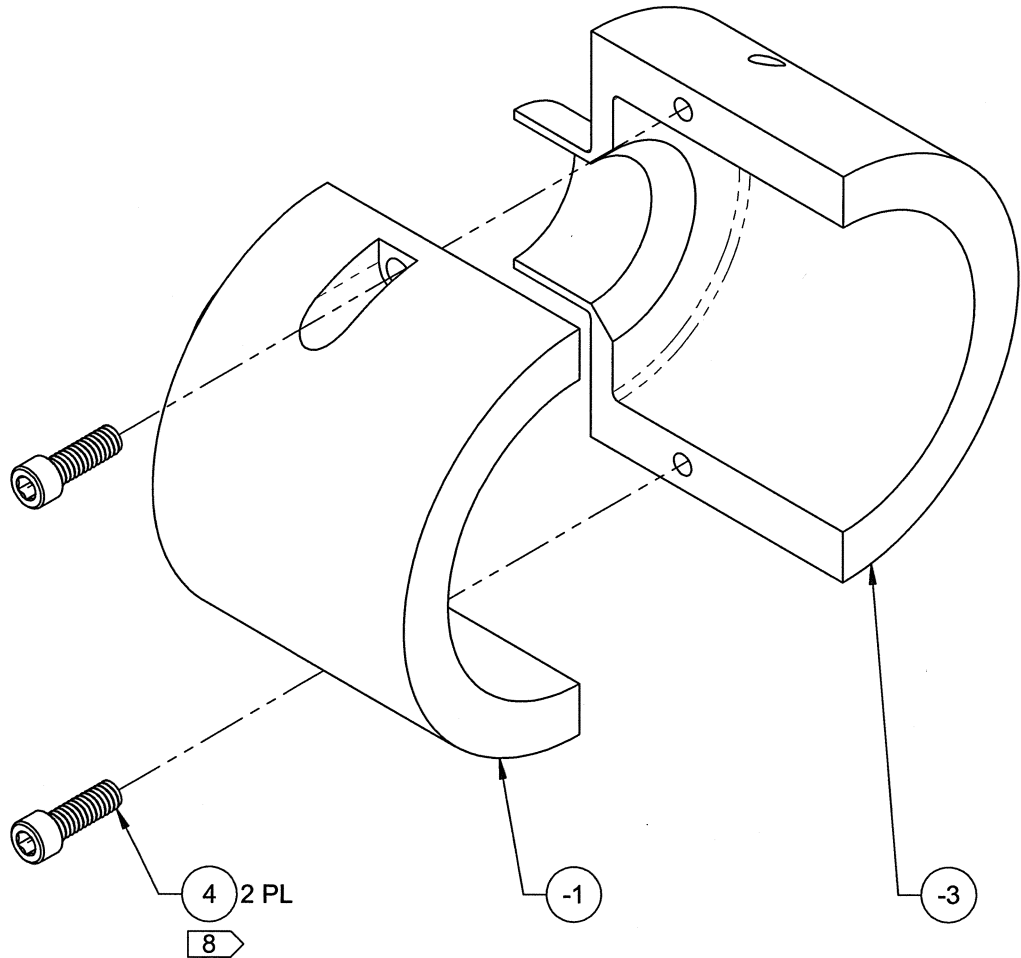
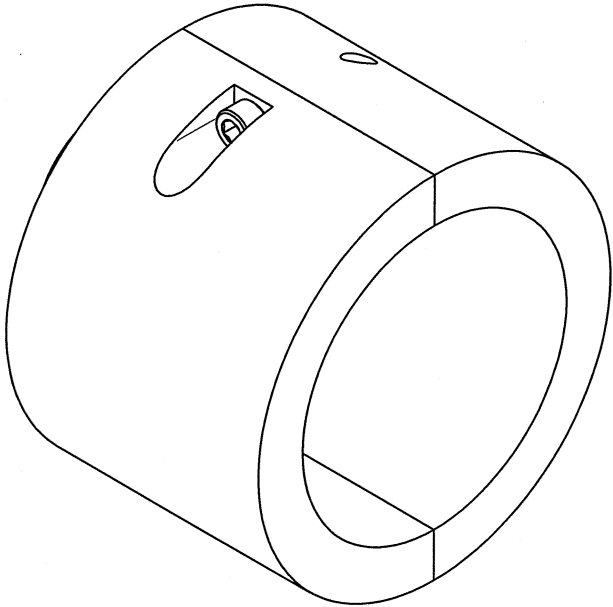


ITEM #	QTY	PART #	PART TITLE
-1	1	RB0006-806-00675-1	BOLTED CLAMP HALF
-3	1	RB0006-806-00675-3	THREADED CLAMP HALF
4	2	McMaster#90128A245 OR EQUIV	STEEL ZINC PLATED SOCKET HEAD SCREW 1/4"-20 X 3/4" LG.

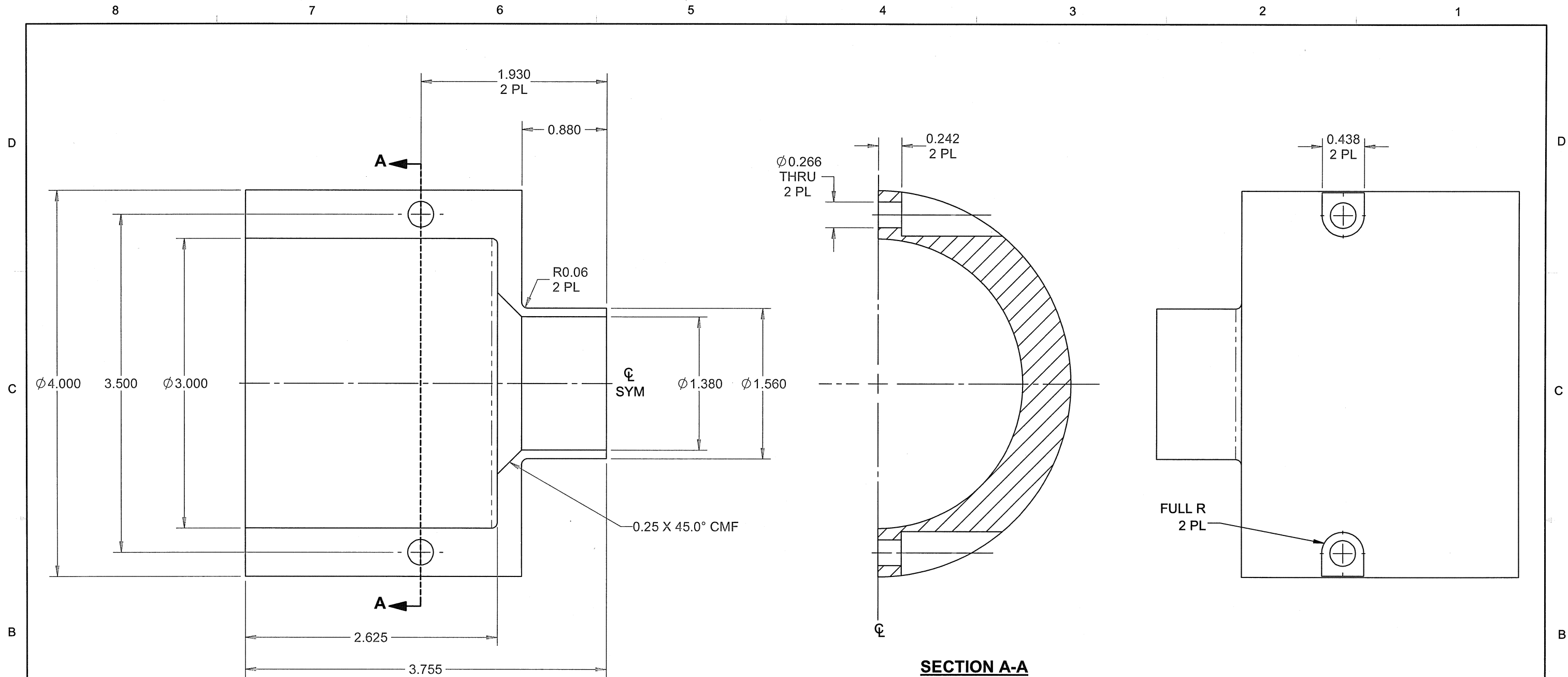


**RB0006-806-00675 BEARING REMOVER**

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLE AS SHOWN
  - 8) INSTALL ITEM 4 HAND TIGHT
  - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

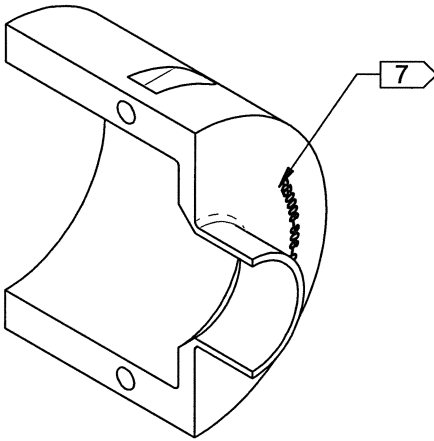


C	FOR OLDER REV's SEE PREVIOUS PDFs TEMPLATE UPDATED PER DART HBY STANDARDS ITEM -1 AND ITEM -3 NOTE : SPLIT -1 & -3 BEFORE MACHINING REMOVED, TOLERANCES CHANGED, COUNTERBORE CHANGED FOR 0.438 SLOT ITEM -5 McMaster#91251A540 CHANGED FOR ITEM 4 McMaster#90128A245	19-774	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	FK	RB0006-806-00675	SHEET 1 OF 3
APPROVED		TITLE	SCALE
		BEARING REMOVER	NTS
DATE	2019-07-02	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

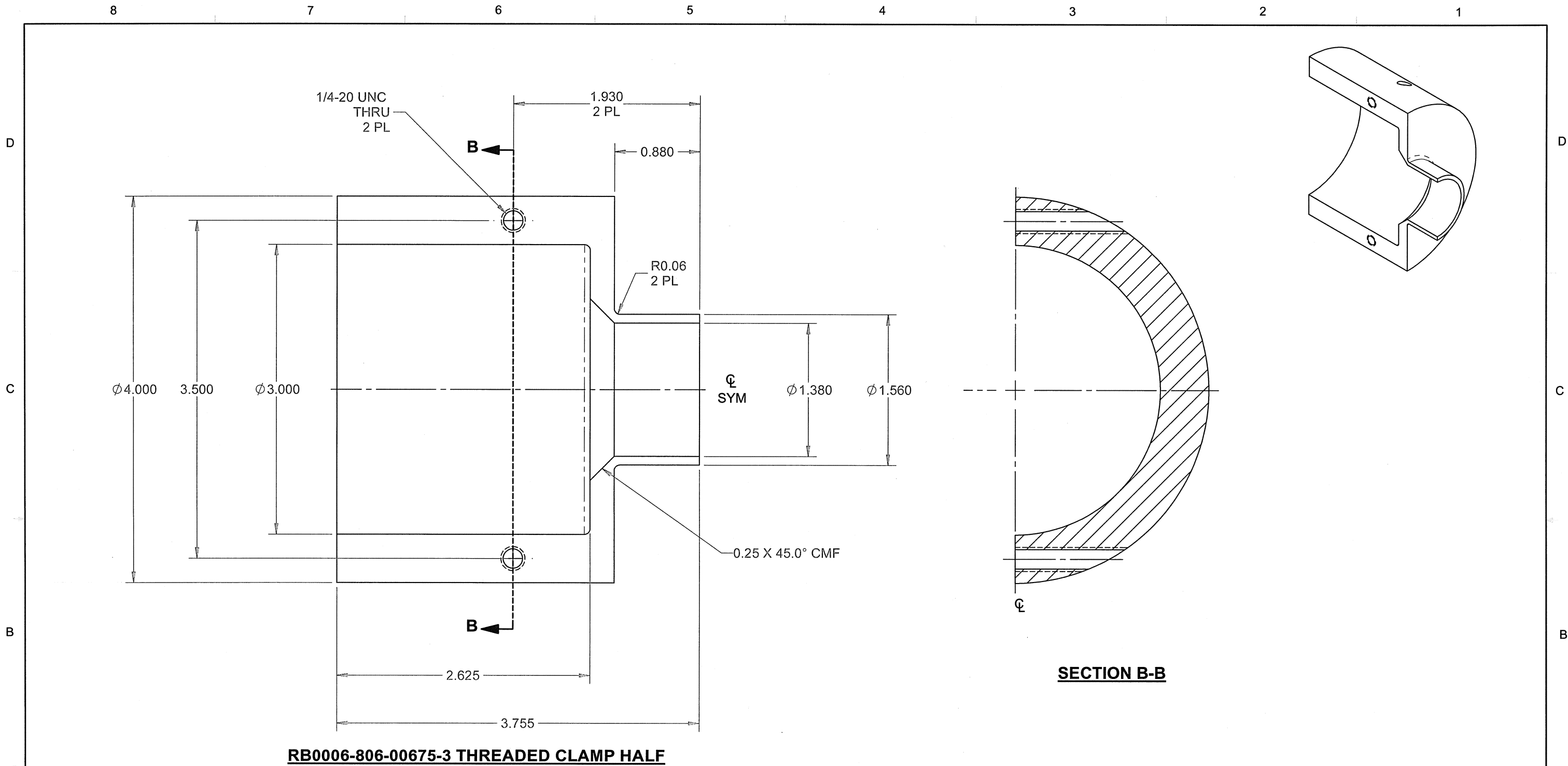


**RB0006-806-00675-1 BOLTED CLAMP HALF**

- NOTES:
- 1) MATERIAL: 1144 STRESSPROOF
  - 2) HEAT TREAT: N/A
  - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB0006-806-00675", AS SHOWN



DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	FK	RB0006-806-00675	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DATE	2019-07-02	BEARING REMOVER	NTS 
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NOTES:

1) MATERIAL: 1144 STRESSPROOF

2) HEAT TREAT: N/A

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	FK	<b>RB0006-806-00675</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DATE	2019-07-02	<b>BEARING REMOVER</b>	NTS
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